**用户规格确认表 SPECIFICATION SHEET**

请详细填写计划采购的生产线的下述参数，我司将根据您的技术要求进行设计和报价：
Please let us know the production parameters below, we shall design and offer the proposal accordingly:

公司名Company \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
联系人 Contact \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ 手机HP： \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

电邮 Email \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ 日期 Date：\_\_\_\_\_\_\_\_\_\_\_\_\_

 **通用参数General data**

加工材料 Material\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

厚 度 Thickness \_\_\_\_\_\_\_\_\_~\_\_\_\_\_\_\_\_\_mm; 宽 度 Width \_\_\_\_\_\_\_\_\_\_~\_\_\_\_\_\_\_\_\_\_\_mm
抗拉强度 Tensile strength \_\_\_\_\_\_\_\_\_\_\_\_\_\_ Mpa ~ \_\_\_\_\_\_\_\_\_\_\_\_\_ Mpa

屈服强度 Yield strength \_\_\_\_\_\_\_\_\_\_\_\_\_\_ Mpa ~ \_\_\_\_\_\_\_\_\_\_\_\_\_ Mpa
母卷内径Master coil ID φ508 mm□、φ610 mm□、φ762 mm□ 其他other\_\_\_\_\_\_\_\_\_mm

母卷外径Master coil OD φ \_\_\_\_\_\_\_\_\_\_\_\_\_~\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_mm

母卷重量 Master coil weight 最大Max=\_\_\_\_\_\_\_\_\_\_\_\_\_\_Ton

生产线方向 Production direction \_\_\_\_\_\_\_\_\_\_\_\_→\_\_\_\_\_\_\_\_\_\_\_\_\_

生产线速度Production speed 最大Max= \_\_\_\_\_\_\_\_\_\_\_\_M/min

月度计划产量Monthly capacity 最大Max=\_\_\_\_\_\_\_\_\_\_\_\_\_\_Ton

**纵剪线Slitting Line SL**

最厚板分条数Max. slits at Max. thickness =\_\_\_\_\_\_\_\_\_\_\_条pcs
最多分条数 Max. slits at any thickness =\_\_\_\_\_\_\_\_\_\_\_条pcs

最大分条宽度Max. width of slit =\_\_\_\_\_\_\_\_mm; 最小分条宽度Min. width of slit =\_\_\_\_\_\_mm

收卷内径Recoiling ID φ508 mm□、φ610 mm□、φ762 mm□ 其他other\_\_\_\_\_\_\_\_\_mm

收卷外径Recoiling OD φ\_\_\_\_\_\_\_\_\_\_\_mm; 收卷重量 Recoiling weight =\_\_\_\_\_\_\_\_\_\_Ton

宽度公差Width tolerance±\_\_\_\_\_\_mm; 毛刺Burr ≤\_\_\_\_\_\_\_mm; 侧弯Camber ≤ \_\_\_\_\_\_mm
预校平Pre-leveling: Yes□, No□ / 分段剪 Segment shear: Yes□, No□
收纸 Paper winder: Yes□, No□ / 覆膜PVC coating: Yes□ ( 1 / 2 ), No□

**横剪线Cut-To-Length Line CTL**

剪切长度 Length to cut =­­­ \_\_\_\_\_\_\_\_\_\_~\_\_\_\_\_\_\_\_\_\_\_\_mm；
剪切方式 Cutting type =­­­ 停剪式CTL stop type□ 飞剪式FCTL rotary type□
 追剪式CTL.T tracing type□
校平精度 Leveling accuracy ≤±\_\_\_\_\_\_\_\_mm ( @ ≤ m2）
长度精度 Length tolerance ≤±\_\_\_\_\_\_\_\_mm ( @长度length ≤ mm )
对角线精度 Diagonal accuracy ≤±\_\_\_\_\_\_\_\_mm ( @长度length ≤ mm )
毛刺Burr\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ mm; 修边Side trimming : Yes□, No□
收纸 Paper winder: Yes□, No□ 覆膜PVC coating: Yes□ ( 1 / 2 ), No□

**其他Others**

主电源Main power AC□, DC□ V± % Hz 相phase

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